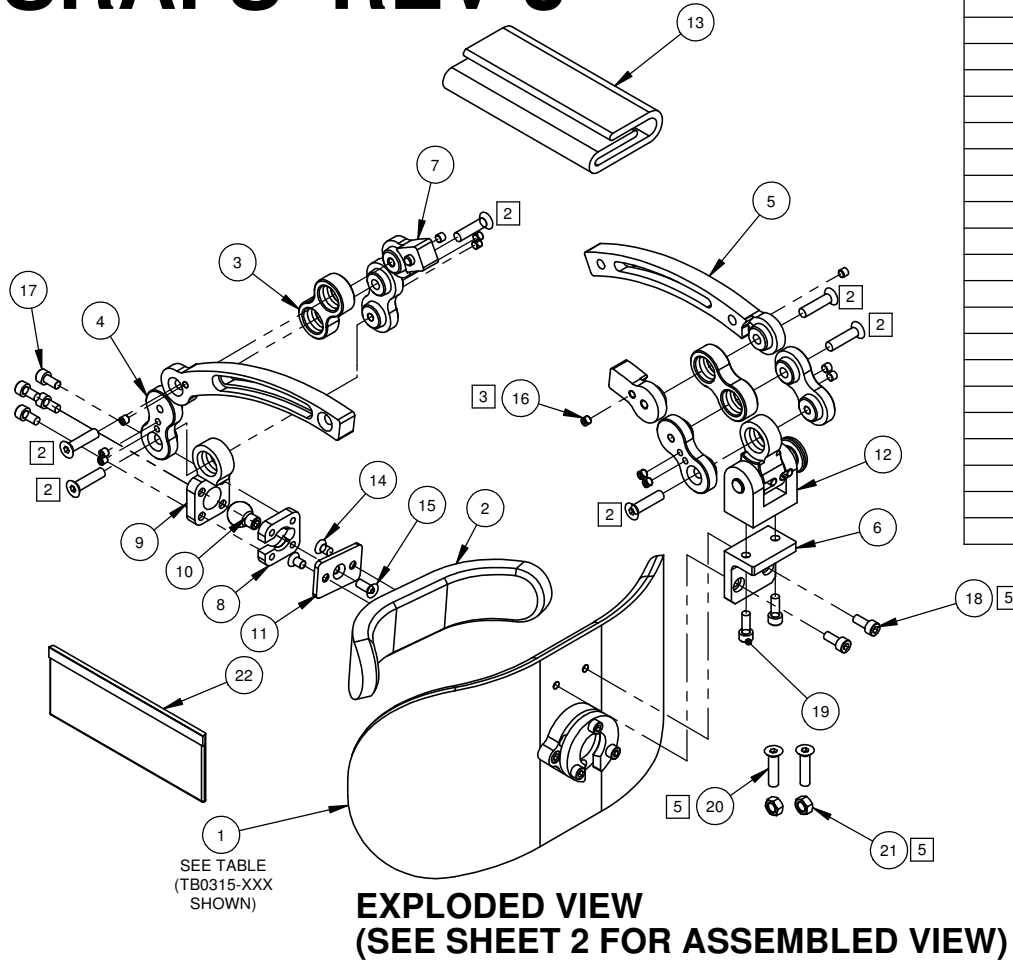


SRAFS REV J



| ITEM NO. | PART NUMBER | DESCRIPTION | Default/QTY. | EXPORT/QTY. |
|----------|-------------|-------------------------------------|--------------|-------------|
| 1 | SEE TABLE | HEADREST PAD ASSEMBLY | 1 | 1 |
| 2 | TM0652M | FOREHEAD PAD ASSY, 4X M5 THREADS | 1 | 1 |
| 3 | TM0709 | LINK, LATERAL EXTENSION | 2 | 2 |
| 4 | TX0126 | 1" ARM | 4 | 4 |
| 5 | TX0163 | ARM, SLOTTED, FOREHEAD STABILIZER | 2 | 2 |
| 6 | TX0166 | MOUNTING BRACKET, STABILIZER | 1 | 1 |
| 7 | TX0170 | SHORT ARM | 2 | 2 |
| 8 | TX0171 | CLAMP, BALL JOINT | 1 | 1 |
| 9 | TX0172 | BALL JOINT ARM | 1 | 1 |
| 10 | TX0173 | BALL | 1 | 1 |
| 11 | TX0174 | PLATE, FOREHEAD PAD | 1 | 1 |
| 12 | TX0175 | PIVOT ARM LOCK ASSEMBLY | 1 | 1 |
| 13 | WHC5B1 | 5" GEL WRAP | 1 | - |
| 14 | TF0018-08-Z | M5- 0.8 X 8mm FHSCS ZINC | 2 | 2 |
| 15 | TF0018-12-Z | M5- 0.8 X 12mm FHSCS ZINC | 1 | 1 |
| 16 | TF0014-4-SS | M5-80 X 4mm FLAT POINT SET SCREW SS | 12 | 12 |
| 17 | TF0002-10.Z | M5-0.8 X 10mm SHCS ZINC | 4 | 4 |
| 18 | TF0002-12.Z | M5 - 0.8 X 12mm SHCS ZINC | 2 | 2 |
| 19 | TF0002-14.Z | M5-0.8 X 14mm SHCS ZINC | 2 | 2 |
| 20 | TF0012-25-Z | M6 X 1.0 X 25mm FHSCS ZINC | 8 | 8 |
| 21 | TF0035 | M6-1.0 HEX NUT ZINC | 2 | 2 |
| 22 | SRHWB | TOOL KIT, STA-RITE/FALCON DOMESTIC | 1 | - |

NOTES

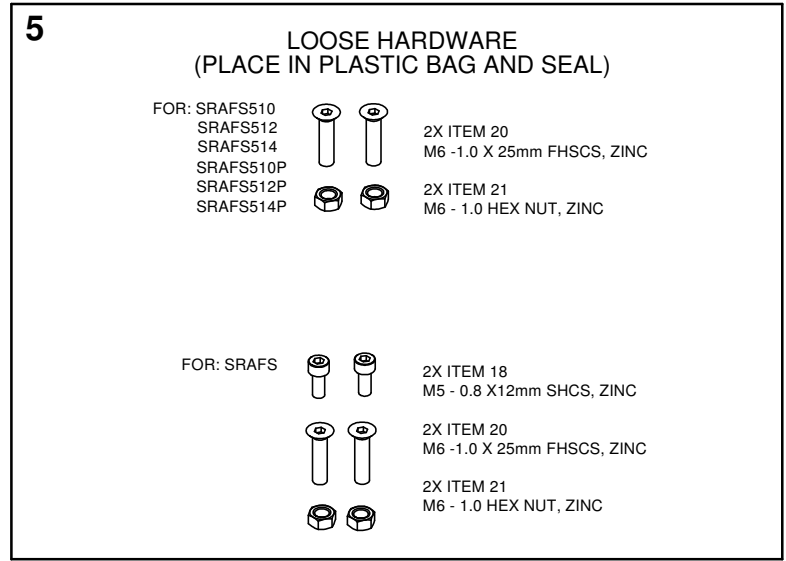
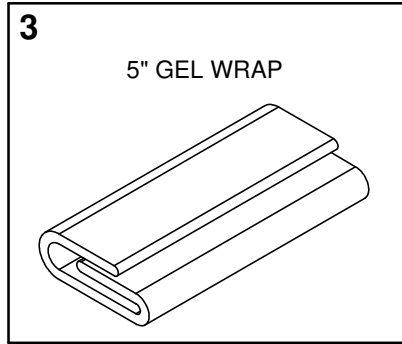
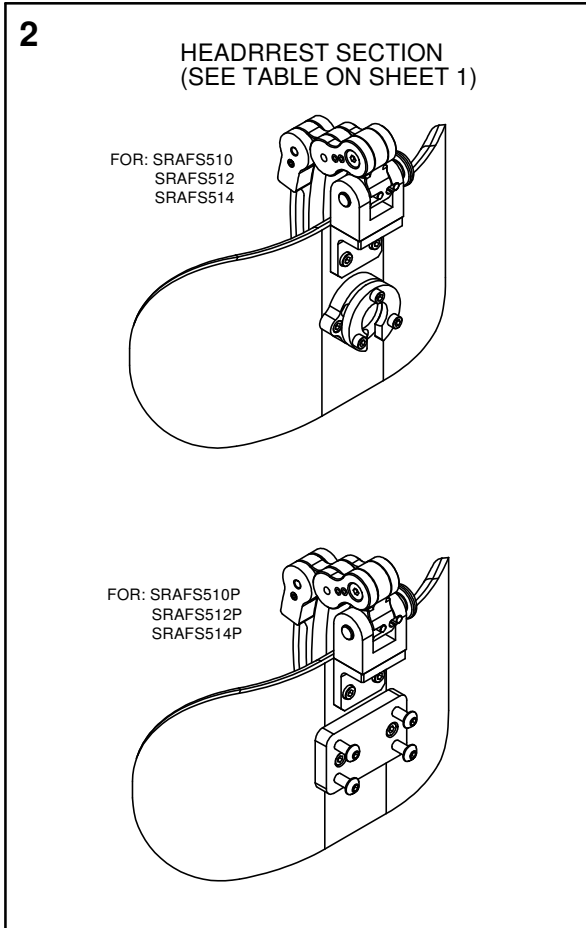
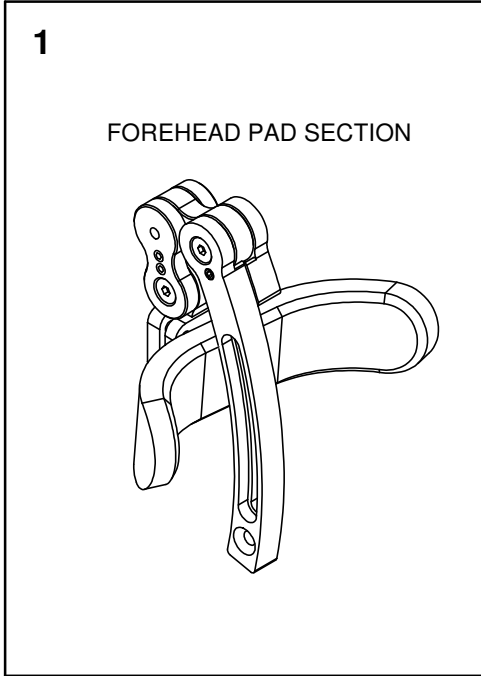
- Assemble parts as show.
- Do not fully tighten noted items.
- Tighten set screws, item 16, so that head of set screw is flush with outside face of arms, item 4 or 5. (12X)
- Position arms as shown in the assembled view on sheet 2.
- Place loose hardware in plastic bag and seal as indicated in view 5 on sheet 2.
- Place all parts in plastic bag and seal.
- Label bag with part number, revision, and description.
- USE SRAFS DOC REV G FOR INSTRUCTIONS.**

| REV. | ECN | DESCRIPTION | DATE | REVISED BY | APPROVED |
|------|--------|-----------------------------------|-----------|------------|----------|
| J | 22-009 | NOTE 8 WAS FOR INSTRUCTIONS REV F | 9/20/2023 | SU | SU |
| I | 23-009 | NOTE 8 WAS FOR INSTRUCTIONS REV E | 9/12/2023 | SU | SU |
| H | 22-005 | MAJOR REVISION | 5/18/2022 | SU | SU |

| DESCRIPTION | ASSEMBLY | ITEM 1 HEADREST PAD | ITEM 22 TOOL KIT (OMIT FOR ALL EXPORT) |
|------------------------|-----------|---------------------|--|
| No Pad | SRAFS | OMIT | OMIT |
| 5x10 Pad w/Ball Socket | SRAFS510 | TB0315-510 | SRHWB |
| 5x12 Pad w/Ball Socket | SRAFS512 | TB0315-512 | SRHWB |
| 5x14 Pad w/Ball Socket | SRAFS514 | TB0315-514 | SRHWB |
| 5x10 Pad for Permobil | SRAFS510P | TA0338-510 | SRHWB |
| 5x12 Pad for Permobil | SRAFS512P | TA0338-512 | SRHWB |
| 5x14 Pad for Permobil | SRAFS514P | TA0338-514 | SRHWB |

| | | | | | |
|--|--------------------------------|---|---------------|--------------------------|---------------|
| THIRD ANGLE PROJECTION | FINISH - BREAK ALL SHARP EDGES | FALCON REHABILITATION PRODUCTS 8245 QUEBEC ST., COMMERCE CITY, CO 80022 | | | |
| DIMENSIONS IN INCHES. TOLERANCES UNLESS OTHERWISE NOTED DECIMALS FRACTIONAL .XX ± 0.1 ± 1/32" .XXX ± 0.03 ANGULAR .XXX ± 0.010 ± 1° | | PART NUMBER(S) SRAFS REV J MATERIAL SPEC. SUPERSEDES | | DRAWING NO. SW | |
| CONFIDENTIAL - PROPRIETARY THE INFORMATION CONTAINED IN THIS DOCUMENT IS PROPRIETARY AND CONFIDENTIAL. NEITHER RECEIPT NOR POSSESSION OF THIS DOCUMENT TRANSFERS ANY RIGHT TO ITS REPRODUCTION, USE OR DISCLOSURE, IN WHOLE OR IN PART, WITHOUT THE WRITTEN CONSENT OF FALCON REHABILITATION PRODUCTS. | | TITLE FOREHEAD STABILIZER | | DRAWING SIZE J | |
| DESIGNED BM | APPROVED SU | DRAWN SU | CHECKED SU | DATE 5/18/2022 | SCALE NONE |
| | | | | SHEET 1 of 2 | |

ASSEMBLED VIEW



| | | | | | | | | | | | | | |
|--|-------------------|-------------------------------|--|--|--|-----------------|-------------------|-----------|---------|-------------|----------------|---------------|------|
| | | | | <p>FALCON REHABILITATION PRODUCTS 8245 QUEBEC ST, COMMERCE CITY, CO 80022</p> | | | | | | | | | |
| <p>DIMENSIONS IN INCHES TOLERANCES UNLESS OTHERWISE NOTED</p> <table border="0"> <tr> <td>DECIMALS</td> <td>FRACTIONAL</td> </tr> <tr> <td>X.X ± 0.1</td> <td>± 1/32"</td> </tr> <tr> <td>X.XX ± 0.03</td> <td>ANGULAR</td> </tr> <tr> <td>X.XXX ± 0.010</td> <td>± 1°</td> </tr> </table> | | | | | | DECIMALS | FRACTIONAL | X.X ± 0.1 | ± 1/32" | X.XX ± 0.03 | ANGULAR | X.XXX ± 0.010 | ± 1° |
| DECIMALS | FRACTIONAL | | | | | | | | | | | | |
| X.X ± 0.1 | ± 1/32" | | | | | | | | | | | | |
| X.XX ± 0.03 | ANGULAR | | | | | | | | | | | | |
| X.XXX ± 0.010 | ± 1° | | | | | | | | | | | | |
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| <p>DESIGNED BM</p> | | <p>APPROVED SU</p> | | <p>DRAWN SU</p> | | | | | | | | | |
| | | <p>CHECKED SU</p> | | <p>DATE 5/18/22</p> | | | | | | | | | |
| | | | | <p>SCALE NONE</p> | | | | | | | | | |
| | | | | <p>DRAWING NO. SW</p> | | | | | | | | | |
| | | | | <p>DRAWING SIZE</p> | | | | | | | | | |
| | | | | <p>REV. LEVEL J</p> | | | | | | | | | |
| | | | | <p>SHEET 2 of 2</p> | | | | | | | | | |